REF:TGVSRAAC/APPCB-EnvS/23-24

To
The Member Secretary,
A.P. Pollution Control Board,
D.No. 33-26-14 D/2,
Near Sunrise Hospital, Pushpa Hotel Centre,
Chalamalavari Street, Kasturibaipet,
VIJAYAWADA – 520 010.

Respected Sir,

<u>SUB</u>: Environmental Statement for the Financial Year March 2024 - Reg.

We are herewith enclosed duly filled in Form-IV (Filling Annual Returns) & Form-V (Environmental statement) pertaining to our industry for the financial year ending March 2024 for your kind information and record.

Thanking you,

Yours faithfully,

For TGV SRAAC LIMITED,

( C. SRINIVASA BABU )

Occupier & Executive Director (Technical)

Encl: a/a

CC: A.P. Pollution Control Board,

R.O.: D.No. 561/1B (Upstairs) Shankar Shopping Complex, Krishna Nagar Main Road, K U R N O O L – 518 002.

# Form 4

[see rules 6(5), 13(8) and 20(2)]

#### FORM FOR FILLING ANNUAL RETURNS

1. Name address of the facility

: M/S. TGV SRAAC LIMITED, GONDIPARLA,

KURNOOL, AP-518004

2. Authorization No. and date of issue

: APPCB/KNL/KNL/CFO&HWA/HO/1987

Dated: 01/04/2021

3. Name of the authorized person and full address

With telephone, fax and e mail.

: Mr. C. Srinivasa Babu, 08518- 28006/7/8.

4. Production during the year ( product wise)

: 2023-24

Caust	Caustic Soda Plant:			
S.No	Name of the Product	Units	Quantity	
01	Caustic Soda Lye/Flakes	MT	252297	
02	Potassium Hydroxide	MT	30338	
03	Potassium Carbonate	MT	2807	
04	Liquid Chlorine	MT	202598	
05	Hydrochloric Acid	MT	42707	
06	Barium Sulphate	MT	0	
07	Bleach Liquor	MT	2950	
08	Sodium Sulphate	MT	1365	

Part A: To be filled by hazardous waste generated.

S.No	Total quantity of waste generated category wise	Quantity dispatched (MT)			Quantity utilized in-	Quantity in storage
		To disposal facility	To recyclers or co-processers or pre-processor	Others	house, if any	at the end of the year.
1	Process Brine Sludge	3472				4.0
2	ETP sludge	14				0.5
3	Glycerine pitch (Generated in O&F div.)				Nil	Nil
4	Process (Spent catalyst)		3.36			2.343
5	Process (Spent earth)		Nil			18.96
6	Furnace oil sludge, KL				1.000	1.63
7	Waste oil, KL				2.525	Nil
8	Used Batteries, MT		Nil			0.6
9	E-waste, MT		2.740			Nil

Part B. to be filled by treatment, storage and disposal facility operators

Part C. to be filled by recycles or co-processers or pre-processor or others

Signature of the Occupier of Operator of the disposal facility

Date: 15.06.2024 Place: Kurnool

# Form 4

[See rules 6(5), 13(8) and 20(2)]

#### FORM FOR FILLING ANNUAL RETURNS

1. Name address of the facility

: M/S. TGV SRAAC LIMITED, GONDIPARLA,

KURNOOL, AP-518004

2. Authorization No. and date of issue

: 1473568/APPCB/KNL/CFO&HWA/HO/2022

Dated: 16/11/2022

3. Name of the authorized person and full address

With telephone, fax and e mail.

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4. Production during the year ( product wise)

: 2023-24

Chlore	methane Plant:		
S.No	Name of the Product	Units	Quantity
01	Methyl Chloride	MT	47037.137 (Total quantity used as a raw
	,		material for Chloromethane Products
			manufacturing)
02	Methylene Dichloride	MT	52545.86
03	Chloroform	MT	31297.769
By pro	ducts		
04	Carbon tetra chloride	MT	3330.438
05	Hydrochloric acid(100%)	MT	9497.359
Chlore	odifluoromethane Plant:		
01	Chlorodifluoromethane	MT	Plant not being operated
02	Hydrochloric acid(100%)	MT	Plant not being operated

Part A: To be filled by hazardous waste generated.

	Part A: To be filled by h	azaruous was	ote generatea.			
S.No	Total quantity of waste generated category wise	Qua To disposal facility	To recyclers or co-processers or pre-processor	Others	Quantity utilized in- house, if any	Quantity in storage ar the end of the year.
Chlo	romethane Plant:					
1	Calcium Chloride	4.040	Nil	Nil	Nil	0
2	Silica gel	0	Nil	Nil	Nil	0
3	Bottom Residue	59.450	Nit	Nit	Nit	0.5
4	Spent Sulfuric acid	8142.64	Nil	Nil	Nil	37.499
Chlo	rodifluoromethane Pla	nt: (Plant no	t Erected)			
6	Calcium Fluoride	***	***	***	***	***
7	Spent sulfuric acid (75%)	***	***	***	***	***
8	Antimony pentoxide	***	***	***	***	***

Part B. to be filled by treatment, storage and disposal facility operators

Part C. to be filled by recycles or co-processers or pre-processor or others

Signature of the Occupier of Operator of the disposal facility

Date: 13.06.2024 Place: Kurnool

## FORM-V (See Rule 14)

Environmental Statement for the Financial Year ending MARCH 2023

#### PART-A

1) Name and Address of the Occupier Of the Industry, operation or process.

- : a) Mr. C. Srinivasa Babu, Occupier, TGV SRAAC LIMITED, GONDIPARLA, KURNOOL - 518004 (A.P)
- b) Manufacture of Caustic soda and Allied products, Potassium Hydroxide, Castor oil and Fatty Acid derivatives.
- ii) Date of the last environmental audit report submitted.

: 30.06.2022 for the year ending March-2022

#### PART-B

i) Water and Raw-material consumption:

A) Water consumption

: 4903 m<sup>3</sup>/day (including cogeneration power and Chloromethanes plant)

a) Process

b) Cooling

:}4819 m³/day (including cogeneration power)

c) Domestic

80 m<sup>3</sup>/day

# Name of the Products

Water consumption per unit of products during the current financial year 2023-24

1) Caustic soda lye including cooling towers

 $6.3 \text{ m}^3/\text{MT}$ 

2) Castor Oil and Fatty acid derivatives

 $2.1 \text{ m}^{3}/\text{MT}$ 

3) Cogeneration Power plant

150 m<sup>3</sup>/MW

## ii) Raw-material consumption:

## A) CAUSTIC SODA DIV.:

PRODUCTS : Caustic soda, Liquid chlorine, Hydrochloric Acid, Sodium Hypochlorite, Hydrogen gas and Barium Sulphate.

	(	Consumption of raw-material per unit of output
Name of Raw-material		during the current financial year 2023-24
a) Common salt b) Barium Carbonate c) Sodium Carbonate d) Sulphuric acid e) Coal	MT KG KG KG MT	1.60 Nil 6.601 18.450 193493

## B) CASTOR OIL DERIVATRIVES:

PRODUCTS: Hydrogenated Castor Oil, 12-Hydroxy Stearic acid.

#### RAW-MATERIALS:

MT	1.04
KG	1.06
m3	86
KG	168
sis) KG	225
	KG m3 KG

(a), (b) and (c) are used in processing hydrogenated castor oil (d) and (e) are used in processing 12-Hydroxy Stearic Acid.

#### **FATTY ACID DERIVATIVES:**

PRODUCTS: Stearic acid of different grades and Glycerine.

#### RAW-MATERIALS:

a) PFAD and other acid oils	MT	0.93
b) Nickel Catalyst	Kg	2.2
c) Hydrogen Gas	Nm3	45
RAW-MATERIALS: GLYCE	RINE	
a) Crude Glycerine	MT	1.35 - 1.50
PRODUCTS: Soap Noodles.		
RAW-MATERIALS:		
a) Caustic	MT	0.120
b) Distilled Fatty Acid	MT	0.800

# $\begin{array}{c} PART-C \\ Pollution \ Generated \\ (\ Parameter \ as \ specified \ in \ the \ Consent \ issued \ ) \end{array}$

Pollutants	Qty. of pollution generated	Percentage of variation from Prescribed standards with reasons
I. Water	Caustic div. ERP O&F 240 Co-gen ERP	Below prescribed limits.
H. Air a) Caustic soda unit.	Chlorine: 0.1 – 0.17mg/Nm3  Hypo tower outlet.  Hcl vapour: <5mg/Nm3 at Hcl Absorption tower outlet.	Below the prescribed Standards.
<ul><li>b) Stack Gas :</li><li>- HLL Boiler</li><li>- 100 TPH Boil</li><li>- 110 TPH Boil</li></ul>	2	)) )) ))

# PART – D HAZARDOUS WASTE

( as specified under Hazardous wastes / Management and Handling Rules, 1989)

	Total quantity (MT)		
Hazardous Wastes	During the current financial year 2023-24		
From Process From ETP Spent Catalyst Spent Earth Furnace oil sludge recycled Fly Ash from Co-gen Plant Coarse Ash from Co-gen plant	3472 14 3.360 Nil 1.00 27050 36070		

## PART – E SOLID WASTES

	ne current Financial year 2023-24
	NIL
	PART – F
Please specify the characteristics (in term solid wastes and indicate disposal practice - Characteristics of Hazardous Waste:	ns of concentration and quantum) of Hazardous as well as adopted for both these categories of wastes.
Calcium Carbonate	: 15.91 %
Magnesium Hydroxide	
Acid Insoluble matter	: 31.8 %
Moisture	: 48.7 %
- Spent Catalyst :	,
Nickel content	: 8-10 %
Oil	: 25 – 40 %
Insolubles	: 8-10 %
Moisture	: Rest
- Spent Earth:	
Oil	: 20-25 %
Insolubles	: Rest
Moisture	: < 5 %
- ETP Sludge :	
	: 5.0 – 6.0 %
Magnesium as Mg(OH)2	: 3.0 – 5.0 %
Acid Insolubles	: 80 - 90 %
- Glycerin Pitch:	
Glycerin	: 12 – 20 %
Moisture	: < 25 %
Ash	: 30 - 40 %
	20 10 21

All the above solid wastes are classified as Hazardous waste by A.P.P.C.B., in the authorization letter issued by APPCB Ltr.No. APPCB/KNL/KNL/ 16332/CFO&HWA/ HO/1987 DTD.01.04.2021.

: 30 - 40

%

- There is no generation of any other solid waste.

Mong Characteristics of Solid Waste:

# PART – G

Impact of the pollution control measures on conservation of natural resources and consequently on the cost of production.

- Recovery of Sodium Sulphate:

About 1357 MT of Anhydrous Sodium sulphate is recovered, 558000 M³ pure water recycled, 119760 M³ of High TDS effluent is recycle to Brine Plant.

(C. SRINIVASA BABU)

Occupier & Executive Director (Technical)

# TGV SRAAC LIMITED (CHLOROMETHANE DIVISION) ANNEXURE

# ENVIRONMENTAL STATEMENT FORM-V (See rule 14)

Environmental Statement for the financial year ending MARCH 2024

#### PART-A

Of the industry, operation or process.

i) Name and address of the Occupier : a) Mr. C. Srinivasa Babu, Occupier, TGV SRAAC Limited,

GONDIPARLA,

KURNOOL- 518004 (AP).

b) Manufacture of Chloromethane Products

ii)Date of the last environmental Statement submitted.

: June 2023

## PART .B

Water and Raw Material Consumption: i)

B) Water consumption in M³/d: 1267 M3

Process:

80 M<sup>3</sup>

Cooling:

1172 M<sup>3</sup>

	Domestic	: 15 M <sup>3</sup>
Name of the products	water c	onsumptio

Name of the products	water consumption per unit of products during the current financial year 2023-24
Cooling towers	5.31 m3/MT
2) water for 32%HCl	40 m3/day
3) Scrubber	40 m3/day

# Raw material consumption

i.

Products: Methyl Chloride, Methylene Chloride, Chloroform and carbon tetrachloride

Name of the Raw units		<u> </u>	Consumption of raw material per unit of output	
		units	During the previous	During the current financial year 2023-24
	Methanol	MT	0.360	0.366
a) b)	Chlorine	MT	1.065	1.067

## ::2::

# PART-C

# Pollution Generated

(Parameter as specified in the consent issued)

Pollutants	Quantity of Pollutants generated	Percentage of variation from prescribed standards with reasons.
(I) Water	Cooling tower blowdown: 105 M3 per day ( FOR BOTH	Below prescribed limits
(II) Air a) Chloro methane unit	for 30 hours  HCl : 10mg/Nm3  CO : NIL mg/Nm3  Total Organic Carbon :10  HF : Nil  Total dioxins and furans: Nil  Cd+Th+their compounds: Nil  Mercury and its compounds : Nil  Cd+Pb+As+Co+Cr+Cu+  Mn+Ni+V+ their compounds: Nil	Below prescribed limits  Below prescribed limits  Below prescribed limits

# PART-D

# HAZARDOUS WASTES

(As specified under Hazardous Wastes (Management & Handling Rules, 1989).

# PART . E

# SOLID WASTES:

	Total Quantity (Kg)	
Solid Wastes	During the previous financial year 2022-23	During the current financia year 2023-24 Nii

#### PART. F

Please specify the characteristics (in terms of concentration and quantum) of hazardous as well as solid wastes and indicate disposal practice adopted for both these categories of wastes.

Characteristic of hazardous waste

## a) Calcium Chloride

Composition / Characteristics	percentage	
Calcium Chloride	58.0 %	
water	41%	
Iron	0.004%	

#### b) Silica gel

Composition / Characteristics	percentage	
SiO2	95.0%	
water	Rest	

#### c) Bottom residue

Composition / Characteristics	percentage	
Carbon tetrachloride	1.0 %	
Heavy ends	98.0%	
Moisture	0.1%	

## d) Carbon tetrachloride

Composition / Characteristics	percentage
Carbon tetrachloride	99.80 %

#### Characteristic of solid waste

All the above wastes are classified as Hazardous waste by A.P.P.C.B in the authorization letter issued by APPCB Ltr. No . APPCB/KNL/KNL/ 1473568 / CFO& HWA/HO/2022- dated 16.11.2022.

There is no generation of other solid waste

#### PART-G

Impact of the pollution control measures taken on conservation of natural resources and consequently on the cost of production.

Executive Director (Technical)